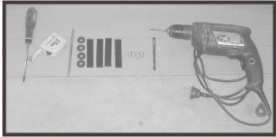





GB

Tools Needed

	Clean cloth Alcohol	Drill machine Drill ø3,5 mm Screwdriver
--	------------------------	---

Placement instructions (For this job needed 2 people)

	Before starting the placement trying to match the side skirts on the car to find the right basement. Put silicone at the part where it should pass under the door.
	Screw the front part at the mud guard. Do the same thing for the rear part, always making sure it fits properly on the car. After applying, place the last screws at the bottom of the side skirts.
	We fix the side skirts with paper tape on our vehicle. The fitment has finish so our car is ready for use.

ATTENTION: On car use after the installation



For any queries or problem, you may encounter please contact us at Tel (0030) 210-5596682-3 or info@motordromedesign.com



SIDE SKIRTS

GB

PAINT AND PLACEMENT INSTRUCTIONS

- 1 x Side Skirts
- 8 x Bolts 4,2X19
- 1 x Silicone

Lustran ABS E401

Extrusion grades / General purpose grades
ISO Shortname



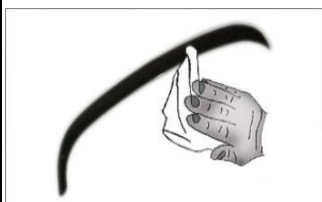
Extrusion grade, very high impact resistance, high gloss surfaces
ISO 2580-ABS 1,EG,095-04-35-20

Property	Test condition	Unit	Standard	Value	
Pherological properties					
C	Melt volume-flow rate	220° C, 10 Kg	cm ³ /(10min)	ISO 1133	0,5 – 0,8
C	Molding shrinkage, parallel	60X60X2	%	ISO 294-4	0,5 – 0,8
C	Molding shrinkage, normal	60X60X2	%	ISO 294-4	
Mechanical properties (23° C/50 % r.h.)					
C	Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	1900
C	Yield stress	50 mm/min	MPa	ISO 527-1,-2	40
C	Yield strain	50 mm/min	%	ISO 527-1,-2	2,5
C	Strain at break	50 mm/min	%	Acc. ISO 527-1,-2	> 15
C	Charpy impact strength	23° C	kJ/m ²	ISO 179-1eU	210
C	Charpy impact strength	-30° C	kJ/m ²	ISO 179-1eU	170
C	Charpy notched impact strength	23° C	kJ/m ²	ISO 179-1eA	30
C	Charpy notched impact strength	-30° C	kJ/m ²	ISO 179-1eA	16
C	Izod notched impact strength	23° C	kJ/m ²	ISO 180-1A	30
C	Izod notched impact strength	-30° C	kJ/m ²	ISO 180-1A	19
C	Flexular modulus	2 mm/min	MPa	ISO 178	1900
C	Flexular strength	2 mm/min	MPa	ISO 178	60
C	Ball indentation hardness		N/mm	ISO 2039-1	85
Thermal properties					
C	Temperature of deflection under load	1,80 MPa	° C	ISO 75-1,-2	94
C	Temperature of deflection under load	0,45 MPa	° C	ISO 75-1,-2	100
C	Vicat softening temperature	50 N; 50° C/h	° C	ISO 306	99
C	Coefficient of linear thermal expansion, parallel	23 to 55° C	10 ⁻⁴ /K	ISO 11359-1,-2	0,9
C	Burning behaviour UL 94 (1,6 mm)	1,6 mm	Class	UL 94	HB
C	Burning rate (US-FMVSS)	2,0 mm	mm/min	ISO 3795	55
C	Glow wire test (GWFI)	2,0 mm	° C	IEC 60695-2-12	700

Lustran ABS/
Novodur®
ISO datasheet

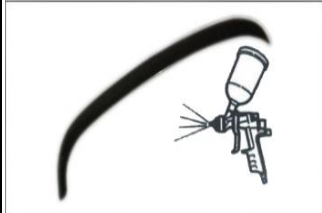
EDITION 16.09.2004

PROCESS FOR PAINTING



STAGE 1: STOCK

Stucco with soft putty any small graze or spots



STAGE 2: RUBBING

Rubbing all plastic surface with sandpaper 500 dry friction

STAGE 3: PRIMER PREPARATION

Give a good clean and paint with plast-flex depending on the color company you co operate. (Communicate with your supplier about the painting process for ABS plastic parts))

STAGE 4: FINAL PAINTING

Give a final good clean and paint with finishing acrylic paint



ATTENTION
(PAINTING TEMPERATURE SHOULD NOT EXCEED 40° C)